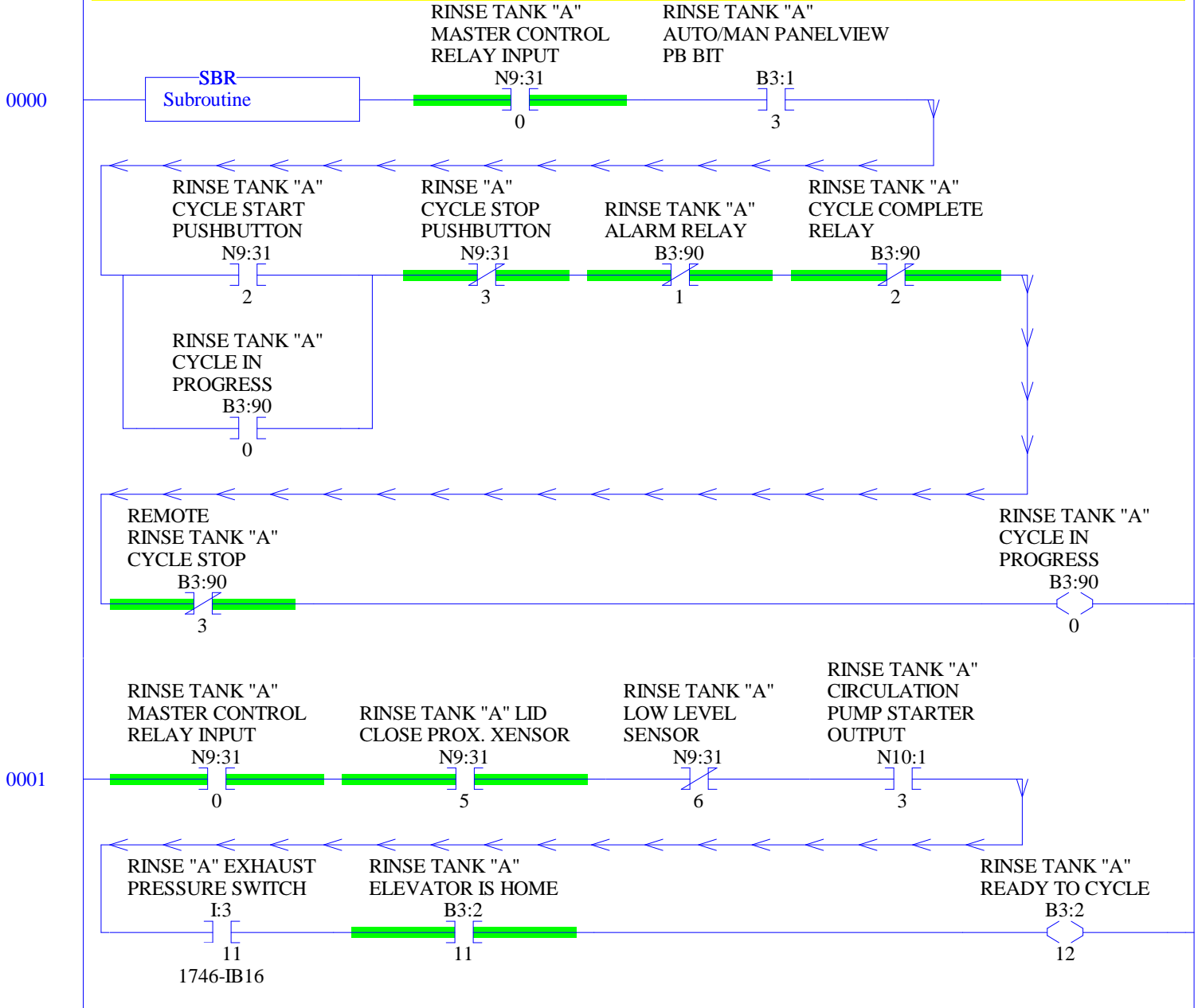
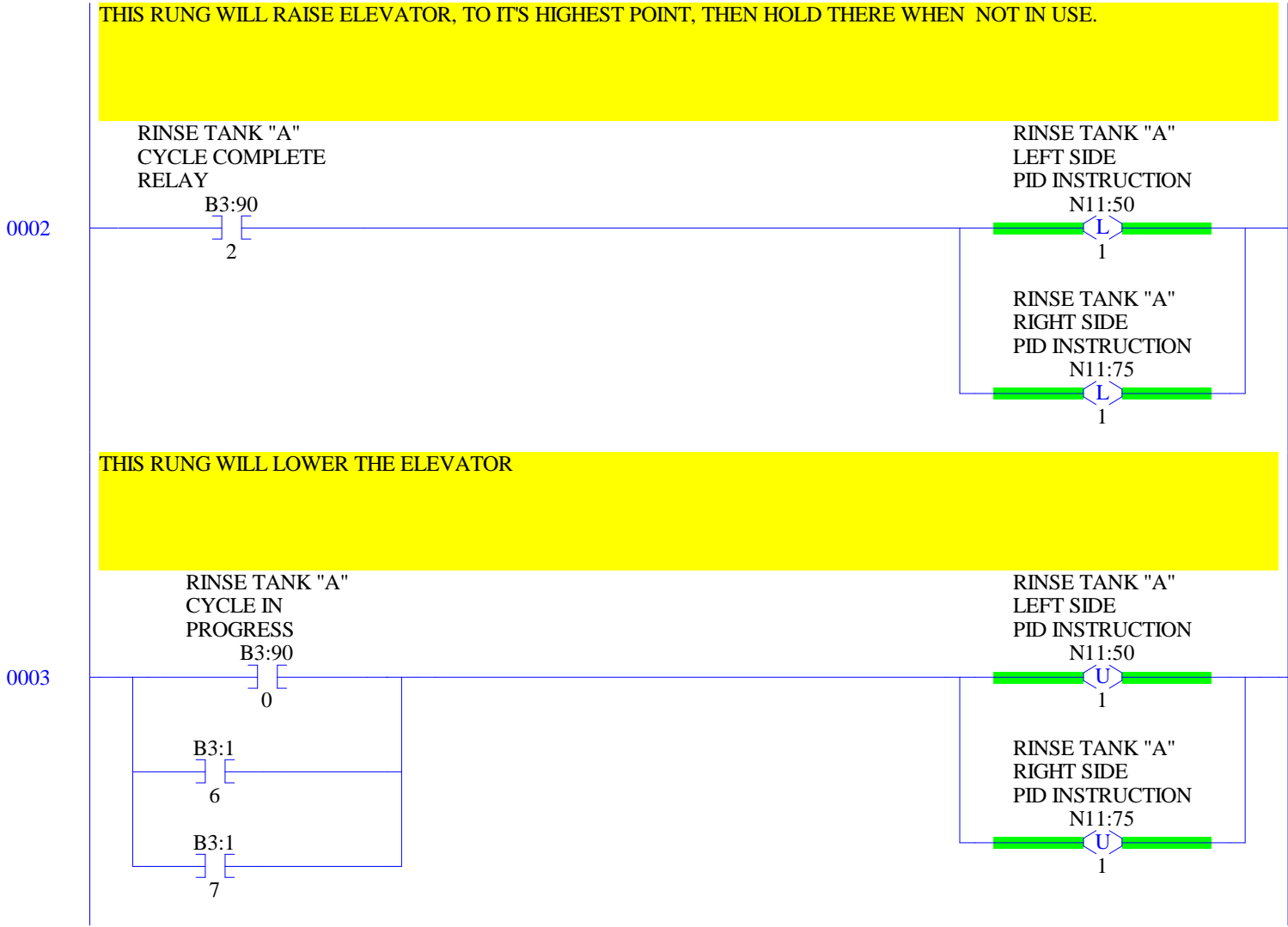


THIS RUNG STARTS & STOPS THE RINSE CYCLE FOR TANK "A".





THIS RUNG WILL LOWER THE ELEVATOR

0004

RINSE TANK "A"
MASTER CONTROL
RELAY INPUT

N9:31
0

RINSE TANK "A"
CYCLE IN
PROGRESS

B3:90
0

RINSE TANK "A" LID
OPEN SOL

N10:8
2

RINSE TANK "A" LID
OPEN PANELVIEW PB
BIT

B3:1
4

RINSE TANK "A"
AUTO/MAN PANELVIEW
PB BIT

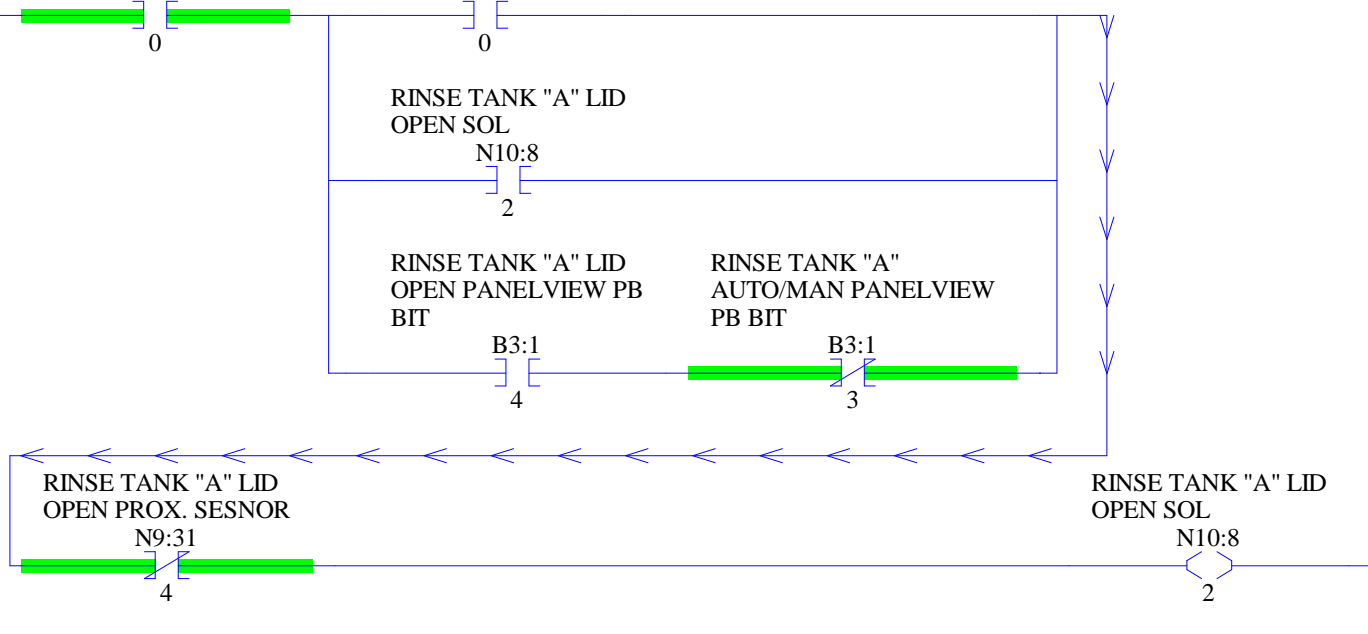
B3:1
3

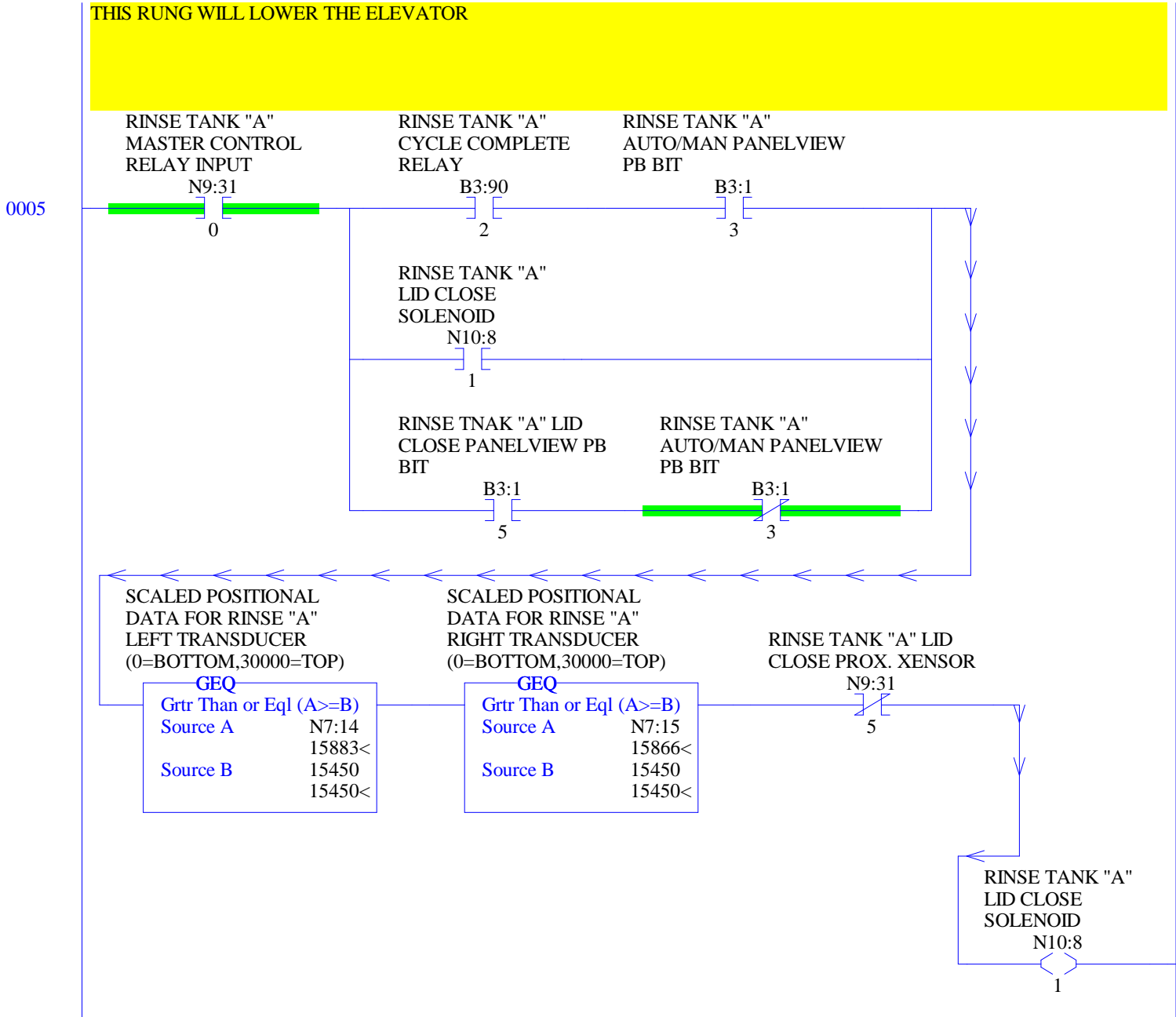
RINSE TANK "A" LID
OPEN PROX. SESNOR

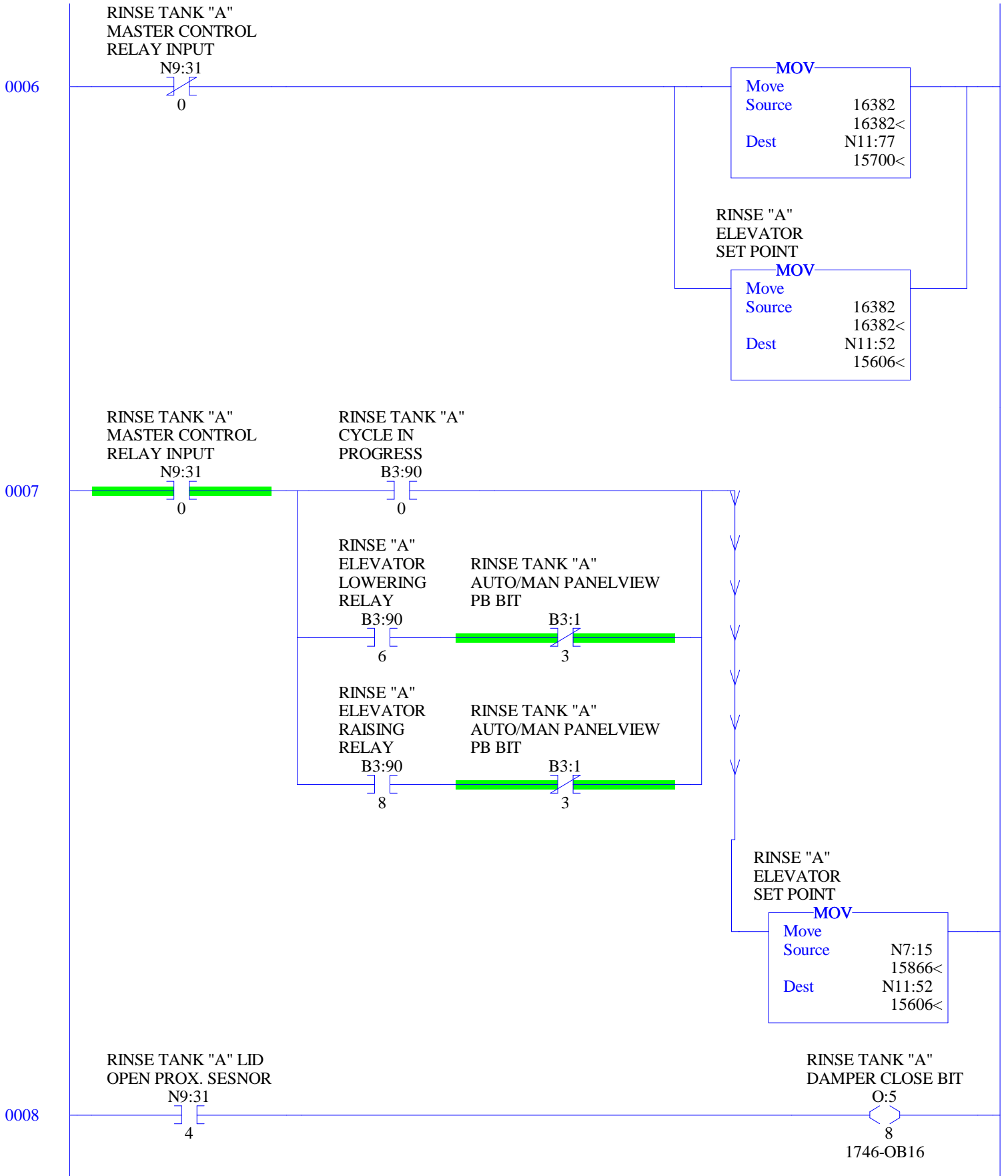
N9:31
4

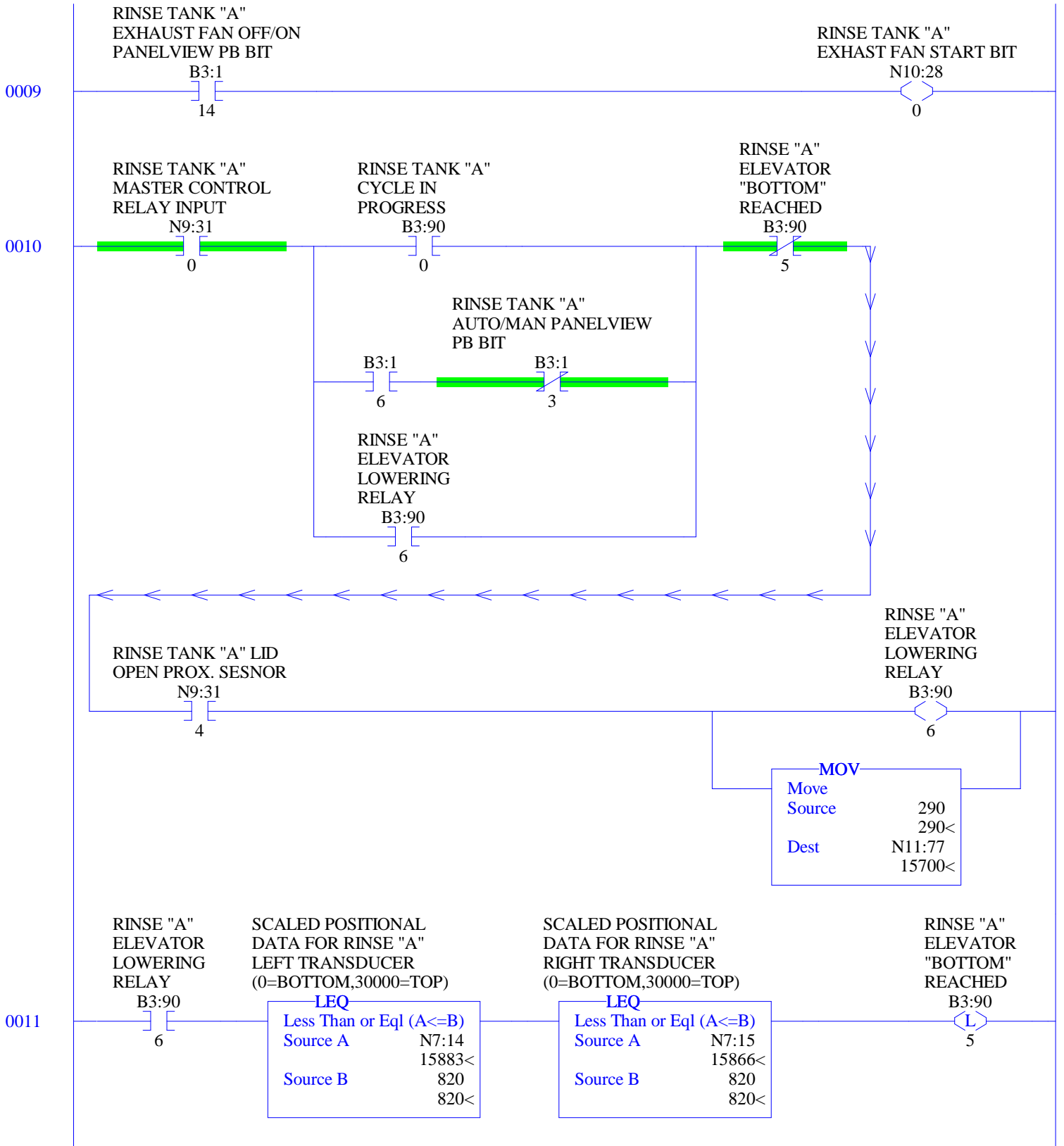
RINSE TANK "A" LID
OPEN SOL

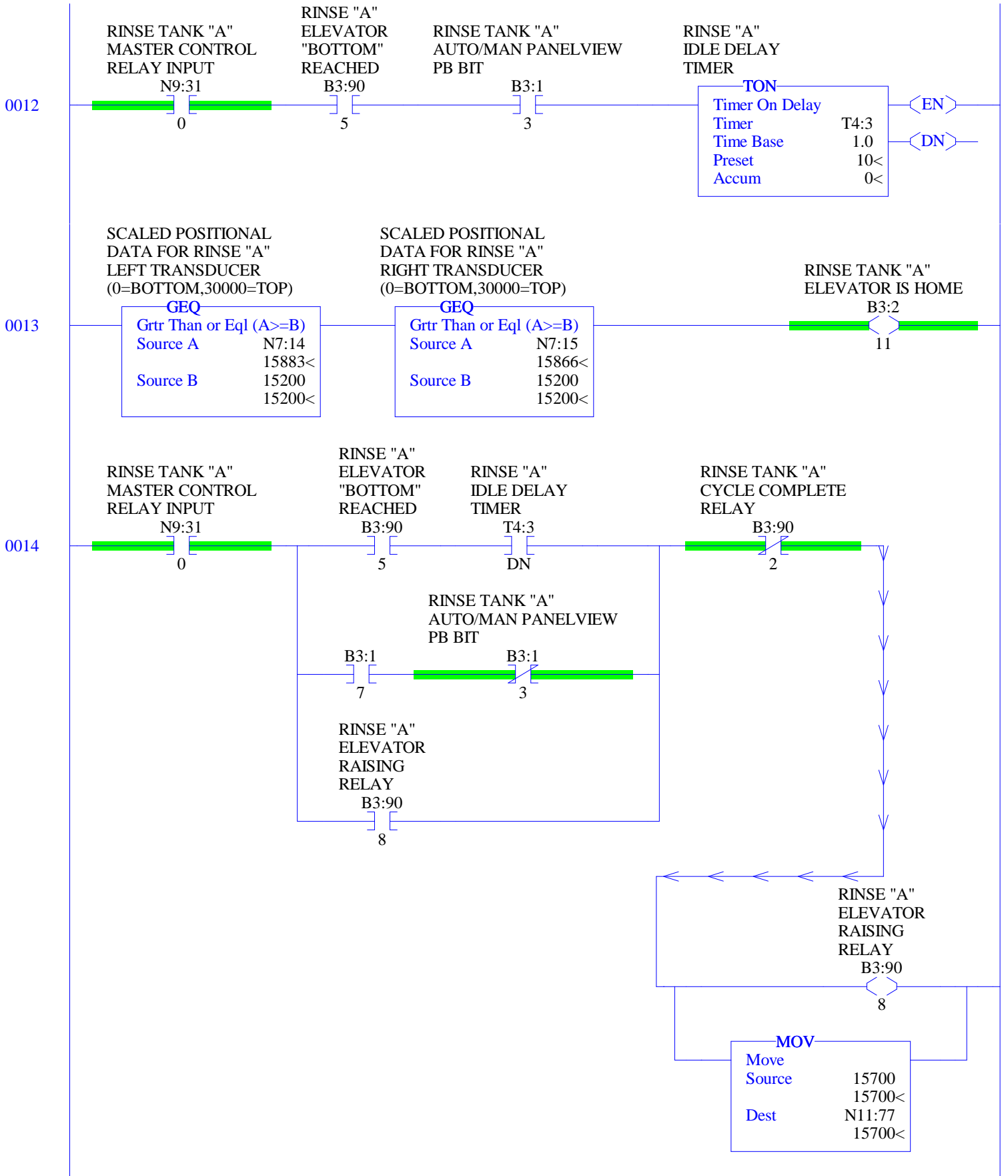
N10:8
2

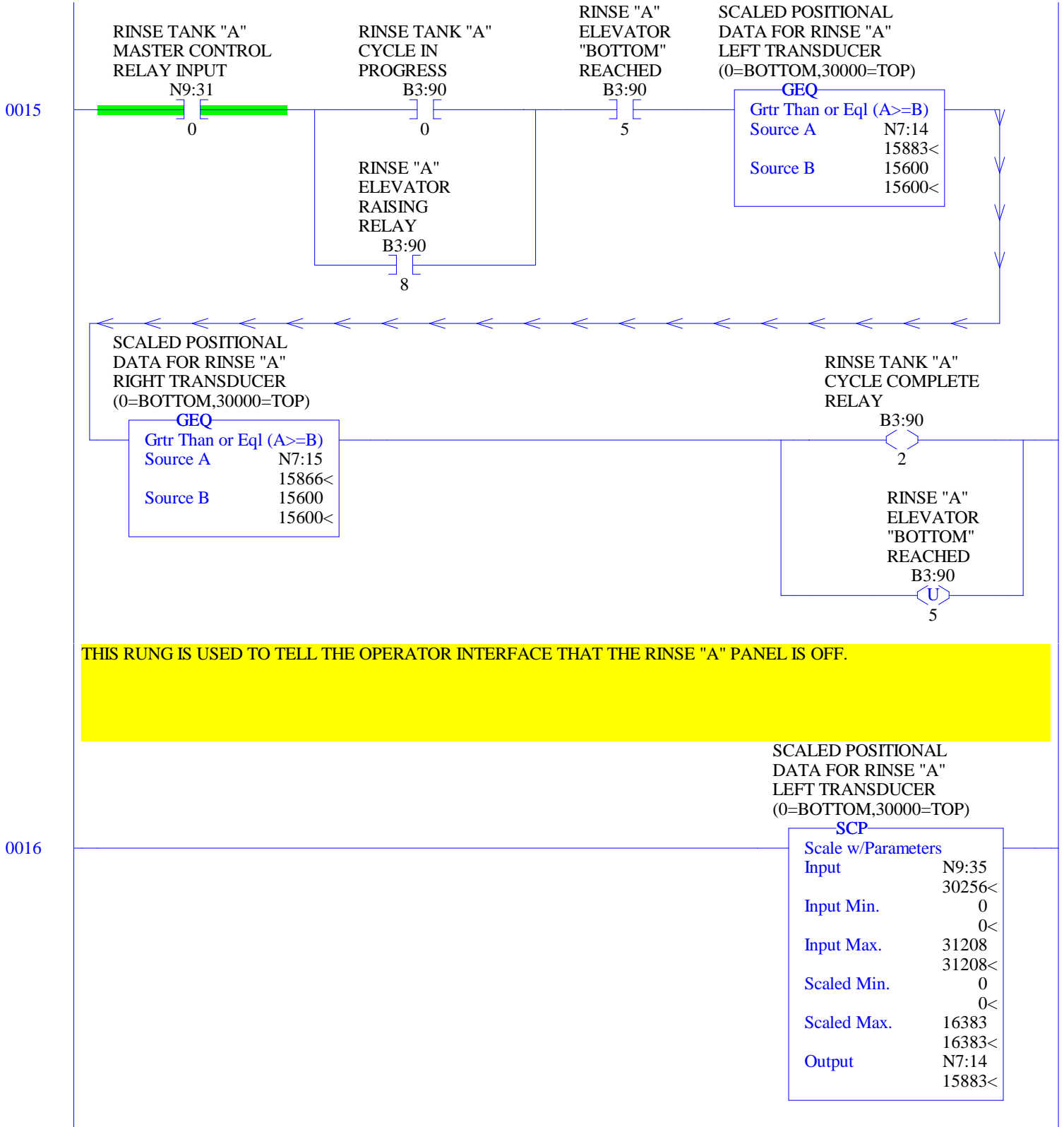












0017

SCALED POSITIONAL
DATA FOR RINSE "A"
RIGHT TRANSDUCER
(0=BOTTOM,30000=TOP)

SCP

Scale w/Parameters

Input	N9:34 30224<
Input Min.	0 0<
Input Max.	31208 31208<
Scaled Min.	0 0<
Scaled Max.	16383 16383<
Output	N7:15 15866<

0018

RINSE TANK "A"
LEFT SIDE
PID INSTRUCTION

PID

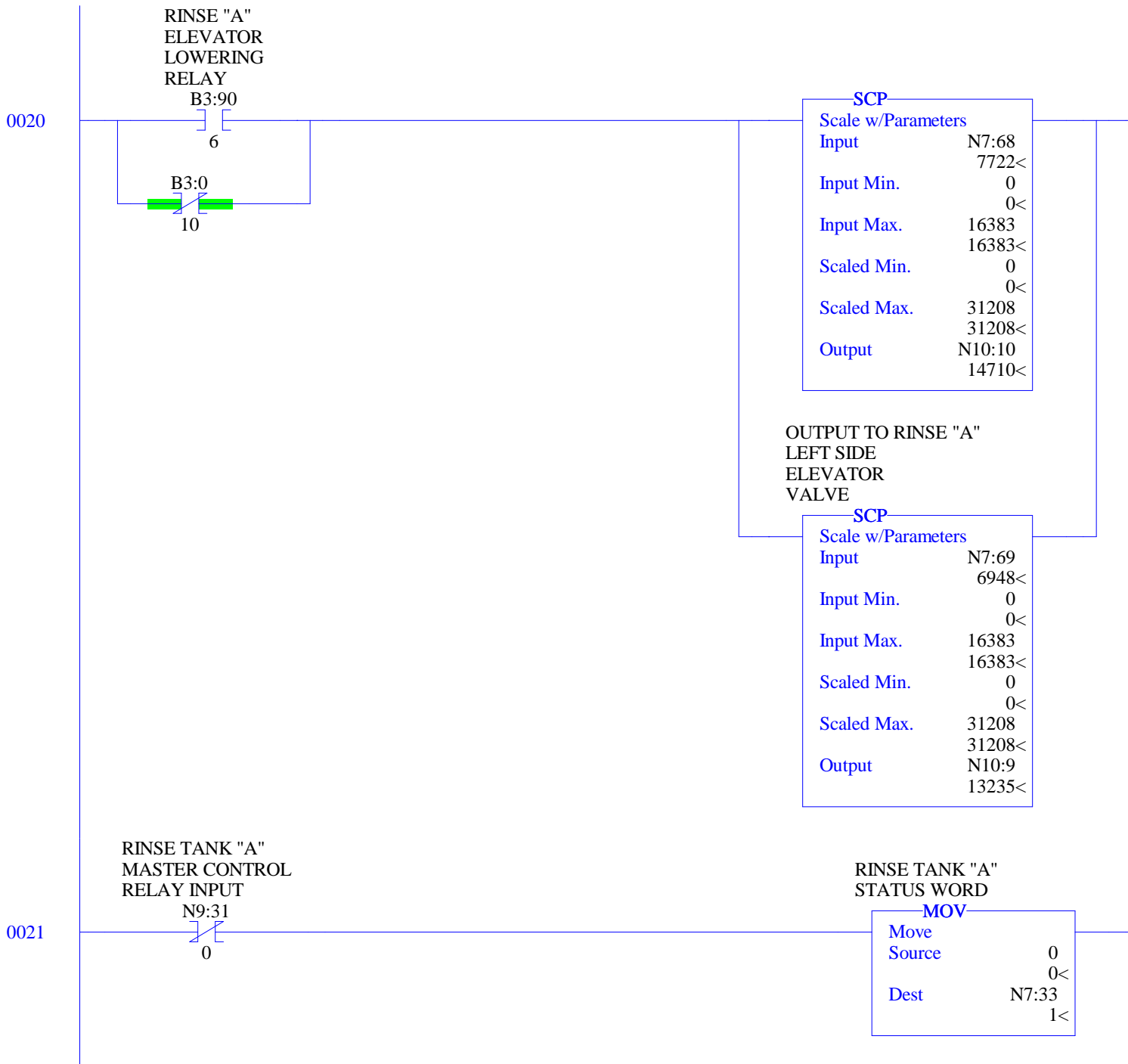
PID	
Control Block	N11:50
Process Variable	N7:14
Control Variable	N7:68
Control Block Length	23
Setup Screen	

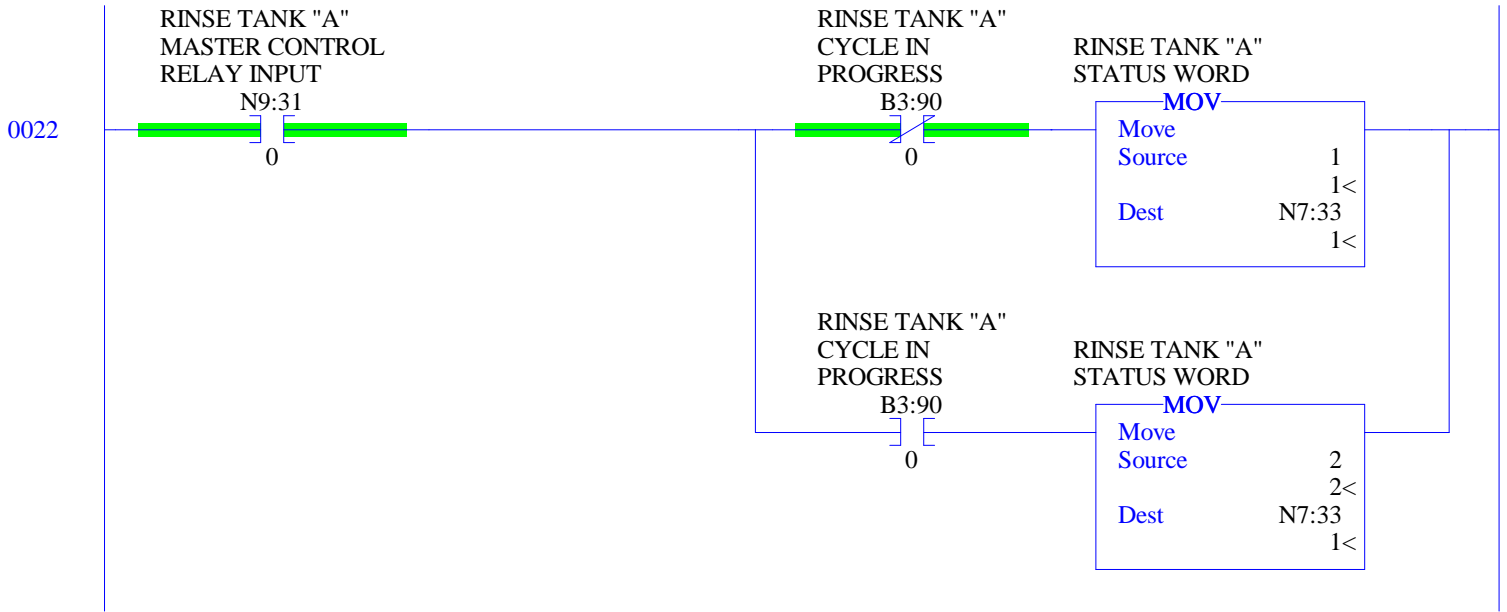
0019

RINSE TANK "A"
RIGHT SIDE
PID INSTRUCTION

PID

PID	
Control Block	N11:75
Process Variable	N7:15
Control Variable	N7:69
Control Block Length	23
Setup Screen	





0023

RINSE "A"
LEFT TRANSDUCER
SCALED DATA
DIVIDED BY 2

DIV

Divide	
Source A	N7:14 15883<
Source B	2 2<
Dest	N7:58 7946<

RINSE "A"
RIGHT TRANSDUCER
SCALED DATA
DIVIDED BY 2

DIV

Divide	
Source A	N7:15 15866<
Source B	2 2<
Dest	N7:59 7933<

RINSE "A"
TRANSDUCER DATA
AVERAGE

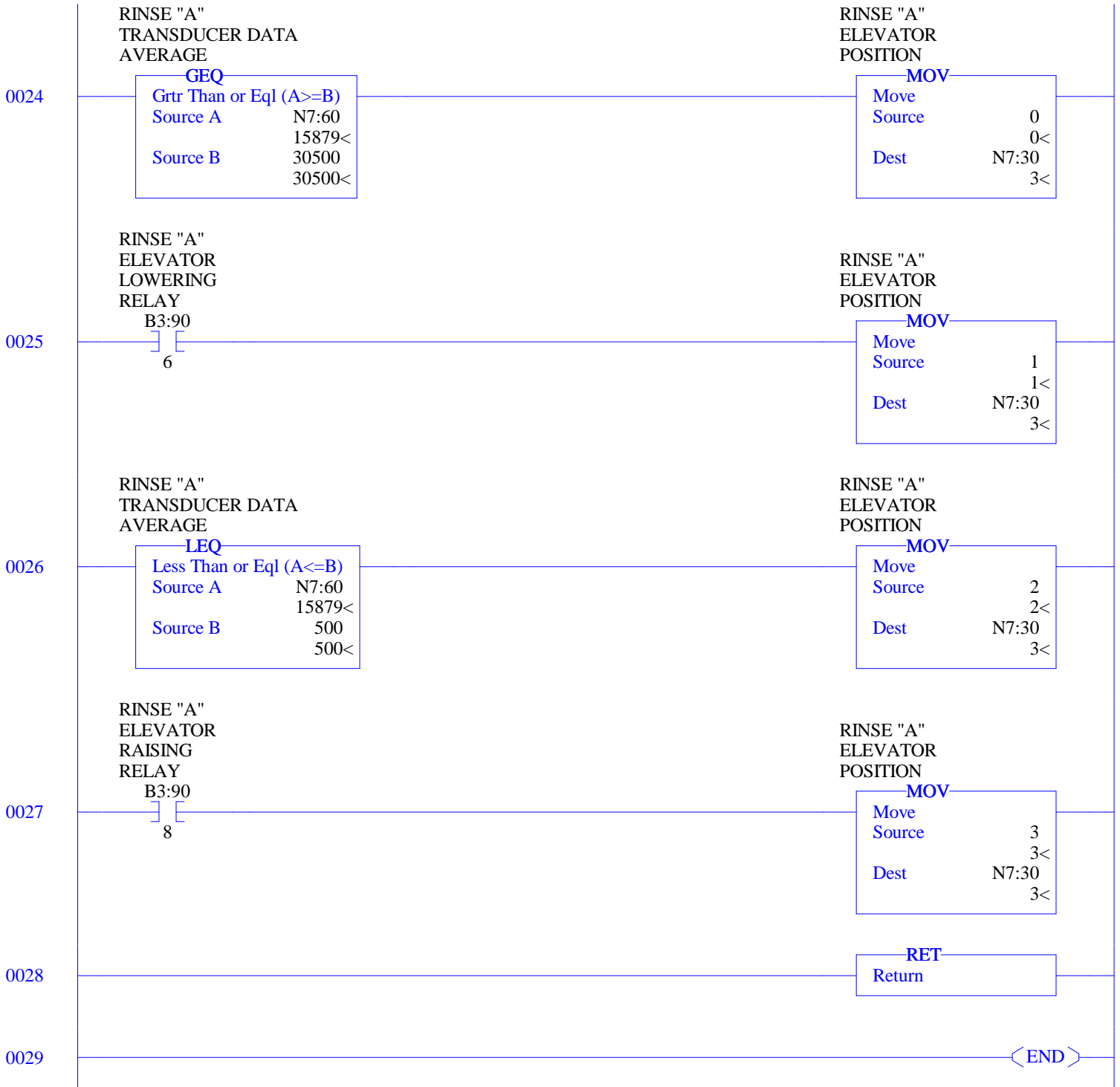
ADD

Add	
Source A	N7:58 7946<
Source B	N7:59 7933<
Dest	N7:60 15879<

RINSE "A"
ELEVATOR
STATUS
WORD

SCP

Scale w/Parameters	
Input	N7:60 15879<
Input Min.	0 0<
Input Max.	16383 16383<
Scaled Min.	0 0<
Scaled Max.	10 10<
Output	N7:50 10<



Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
	N7	Global		
B3:0/0			PREP COAT TANK CIRCULATION PUMP STARTER OFF/ON PANELVIEW PB BIT	
B3:0/1			PREPCOAT MAKEUP PUMP STARTER JOG PANELVIEW PB BIT	
B3:0/2			RINSE TANK "A" CIRCULATION PUMP OFF/ON PANELVIEW PB BIT	
B3:0/3			PREP COAT LID OPEN PANELVIEW PB BIT	
B3:0/4			PREPCOAT LID CLOSE PANELVIEW PB BIT	
B3:0/5			DRYER HYDRAULIC PUMP OFF/ON PANELVIEW PB BIT	
B3:0/6			PREP COAT TANK MAKEUP PUMP STARTER DO NOT USE BIT	
B3:0/7			RINSE TANK "B" CIRCULATION PUMP OFF/ON PANELVIEW PB BIT.	
B3:0/8			TOP COAT TANK CIRCULATION PUMP OFF/ON PANELVIEW PB BIT.	
B3:0/9			TOP COAT TANK MAKE-UP PUMP STARTER DO NOT USE BIT	
B3:1/3			RINSE TANK "A" AUTO/MAN PANELVIEW PB BIT	
B3:1/4			RINSE TANK "A" LID OPEN PANELVIEW PB BIT	
B3:1/5			RINSE TNAK "A" LID CLOSE PANELVIEW PB BIT	
B3:1/8			RINSE TANK "B" MAN/AUTO PANELVIEW PB BIT	
B3:1/10			RINSE TANK "B" LID OPEN PANELVIEW PB BIT	
B3:1/13			RINSE TANK "B" EXHAUST OFF/ON PANELVIEW PB BIT	
B3:1/14			RINSE TANK "A" EXHAUST FAN OFF/ON PANELVIEW PB BIT	
B3:1/15			PREP COAT EXHAUST OFF/ON PANELVIEW PB BIT	
B3:2/0			TOP COAT EXHAUST FAN OFF/ON PANELVIEW PB BIT	
B3:2/1			TOP COAT AUTO/MAN PANELVIEW PB BIT	
B3:2/6			OVEN MANUAL/AUTO PANELVIEW PB BIT	
B3:2/7			PREP COAT ELEVATOR IS HOME	
B3:2/8			PREP COAT READY TO CYCLE	
B3:2/9			DRYER CYCLE COMPLETE	
B3:2/10			LID OPEN WHILE CYCLE START ATTEMPTED ON PREP COAT TANK FAULT	
B3:2/11			RINSE TANK "A" ELEVATOR IS HOME	
B3:2/12			RINSE TANK "A" READY TO CYCLE	
B3:2/13			LOW LEVEL IN PREP COAT WHILE TRYING TO START CYCLE	
B3:2/14			PREP COAT CIRC. PUMP NOT ON WHILE ATTEMPTING CYCLE START	
B3:2/15			EXHAUST PRESSURE OFF ON PREP COAT WHILE TRYING TO START CYCLE	
B3:3/0			PREP COAT ELEVATOR NOT AT TOP LOCATION WHILE ATTEMPTING CYCLE START	
B3:3/1				
B3:3/2			RINSE TANK "B" ELEVATOR IS HOME	
B3:3/3			RINSE TANK "B" READY TO CYCLE	
B3:3/4			FAULT RESET PANELVIEW PB BIT	
B3:20/0			COATING ROOM FANS REMOTE START FROM USER INTERFACE	
B3:20/1			DIPPING ROOM FANS REMOTE START FROM USER INTERFACE	
B3:20/3			AFTER HOURS SELECT BIT	
B3:20/4			COATING ROOM FANS REMOTE STOP FROM USER INTERFACE	
B3:20/5			DIPPING ROOM FANS REMOTE STOP FROM USER INTERFACE	
B3:20/6			AIR WASH CYCLE IN PROGRESS	
B3:20/9				
B3:20/10			TEMPORARY ALARM DISABLE CONTACT	
B3:30/0			OVEN CYCLE IN PROGRESS LATCH	
B3:30/1			OVEN ALARM RELAY	
B3:30/2			OVEN CYCLE COMPLETE	
B3:30/3			REMOTE OVEN CYCLE STOP	
B3:30/4			OVEN CYCLE IN PROGRESS RELAY	
B3:30/6			OVEN WARM-UP LATCH	
B3:30/7			OVEN AT TEMP LATCH	
B3:30/9			OVEN AVERAGE TEMPERATURE IN RANGE RELAY	
B3:30/10			HEATER #1 DISABLE RELAY	
B3:30/11			HEATER #2 DISABLE RELAY	
B3:30/12			TEMP DECREASE RELAY	
B3:30/13			TEMP INCREASE RELAY	
B3:40/0			RINSE TANK "A" MAKE-UP PUMP LATCH	
B3:40/1			TANK #1 CIRCULATION PUMP LATCH	
B3:40/2			RINSE TANK "A" CIRCULATION PUMP LATCH	
B3:40/3			RINSE TANK "B" CIRCULATION PUMP LATCH	
B3:40/4			TOP COAT CIRCULATION PUMP LATCH	
B3:40/9			CLEAN CYCLE START REMOTE INPUT FROM MAIN PNL	
B3:40/10			CLEAN CYCLE IN PROGRESS	
B3:40/12			DISTILLER "DIRTY SIDE" TANK FULL INPUT	
B3:40/13			RINSE "A" TANK EMPTY RELAY	
B3:40/14			RINSE TANK "A" REFILLED RELAY	
B3:40/15			TANK #1 MAKE-UP PUMP LATCH	
B3:41/1			RINSE TANK "B" MAKE-UP PUMP LATCH	
B3:41/2			TOP COAT MAKE-UP PUMP LATCH	
B3:41/3			RINSE TANK "B" REFILLED RELAY	
B3:50/0			DRYER CYCLE IN PROGRESS LATCH	
B3:50/1			DRYER ALARM RELAY	
B3:50/2			DRYER LID CLOSE LATCH	
B3:50/3			REMOTE DRYER CYCLE STOP	
B3:50/4			HEAT EXCHANGER HOT WATER ALARM TO USER INTERFACE	
B3:50/5			DRYER LID OPEN LATCH	
B3:60/1			COATING ROOM AFTER HOURS MODE	
B3:60/3			COATING ROOM AFTER HOURS FAN BANK GROUP #1 ENABLE	
B3:60/4			COATING ROOM AFTER HOURS FAN BANK GROUP #2 ENABLE	
B3:60/5			COATING ROOM AFTER HOURS FAN BANK GROUP #3 ENABLE	
B3:60/6			COATING ROOM FANS START LATCH	
B3:60/7			COATING ROOM DELAYED STOP	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
B3:60/8			COATING ROOM FAN SHUTDOWN LATCH	
B3:70/1			DIPPING ROOM AFTER HOURS MODE	
B3:70/3			DIPPING ROOM AFTER HOURS FAN BANK GROUP #1 ENABLE	
B3:70/4			DIPPING ROOM AFTER HOURS FAN BANK GROUP #2 ENABLE	
B3:70/5			DIPPING ROOM AFTER HOURS FAN BANK GROUP #3 ENABLE	
B3:70/6			DIPPING ROOM FANS START LATCH	
B3:70/7			DIPPING ROOM DELAYED STOP	
B3:70/8			DIPPING ROOM FAN SHUTDOWN LATCH	
B3:80/0			PREP COAT CYCLE IN PROGRESS	
B3:80/1			PREP COAT ALARM RELAY	
B3:80/2			PREP COAT CYCLE COMPLETE RELAY	
B3:80/3			REMOTE PREP COAT CYCLE STOP	
B3:80/4			PREP COAT LID LATCH	
B3:80/5			PREP COAT ELEVATOR "BOTTOM" REACHED	
B3:80/6			PREP COAT ELEVATOR LOWERING RELAY	
B3:80/8			PREP COAT ELEVATOR RAISING RELAY	
B3:90/0			RINSE TANK "A" CYCLE IN PROGRESS	
B3:90/1			RINSE TANK "A" ALARM RELAY	
B3:90/2			RINSE TANK "A" CYCLE COMPLETE RELAY	
B3:90/3			REMOTE RINSE TANK "A" CYCLE STOP	
B3:90/4			RINSE TANK "A" LID LATCH	
B3:90/5			RINSE "A" ELEVATOR "BOTTOM" REACHED	
B3:90/6			RINSE "A" ELEVATOR LOWERING RELAY	
B3:90/8			RINSE "A" ELEVATOR RAISING RELAY	
B3:100/0			RINSE TANK "B" CYCLE IN PROGRESS	
B3:100/1			RINSE TANK "B" ALARM RELAY	
B3:100/2			RINSE TANK "B" CYCLE COMPLETE RELAY	
B3:100/3			REMOTE RINSE TANK "B" CYCLE STOP	
B3:100/4			RINSE TANK "B" LID LATCH	
B3:100/5			RINSE "B" ELEVATOR "BOTTOM" REACHED	
B3:100/6			RINSE "B" ELEVATOR LOWERING RELAY	
B3:100/8			RINSE "B" ELEVATOR RAISING RELAY	
B3:110/0			TOP COAT CYCLE IN PROGRESS	
B3:110/1			TOP COAT PANEL ALARM RELAY	
B3:110/2			TOP COAT CYCLE COMPLETE RELAY	
B3:110/3			REMOTE DIPPING CYCLE STOP	
B3:110/4			TOP COAT LID LATCH	
B3:110/5			ELEVATOR LOWERING CYCLE RELAY	
B3:110/6			ELEVATOR HOLDING CYCLE RELAY	
B3:110/7			ELEVATOR RAISING CYCLE RELAY	
B3:110/9			WATER TEMPERATURE LOW ALARM	
B3:110/10			WATER TEMPERATURE HIGH ALARM	
B3:110/11			HEATING CYCLE ENABLE RELAY	
B3:110/12			COOLING CYCLE ENABLE RELAY	
C5:1			OVEN AT TEMPERATURE HOUR COUNTER	
C5:1/DN			OVEN AT TEMPERATURE HOUR COUNTER	
C5:2			DAY OF THE WEEK COUNTER	
C5:50			DRYER CYCLE MINUTE COUNTER	
C5:50/DN			DRYER CYCLE MINUTE COUNTER	
C5:61			COATING ROOM FAN BANK START-UP COUNTER	
C5:61/DN			COATING ROOM FAN BANK START-UP COUNTER	
C5:62			COATING ROOM AFTER HOURS ACTIVE TIME COUNTER (IN HOURS)	
C5:62.ACC			COATING ROOM AFTER HOURS ACTIVE TIME COUNTER RESET	
C5:62/DN			COATING ROOM AFTER HOURS ACTIVE TIME COUNTER (IN HOURS)	
C5:63			COATING ROOM AFTER HOURS ACTIVE FAN GROUP COUNTER	
C5:63/DN			COATING ROOM AFTER HOURS ACTIVE FAN GROUP COUNTER	
C5:71			DIPPING ROOM FAN BANK START-UP COUNTER	
C5:71/DN			DIPPING ROOM FAN BANK START-UP COUNTER	
C5:72			DIPPING ROOM AFTER HOURS ACTIVE TIME COUNTER (IN HOURS)	
C5:72.ACC			DIPPING ROOM AFTER HOURS ACTIVE TIME COUNTER RESET	
C5:72/DN			DIPPING ROOM AFTER HOURS ACTIVE TIME COUNTER (IN HOURS)	
C5:73			DIPPING ROOM AFTER HOURS ACTIVE FAN GROUP COUNTER	
C5:73/DN			DIPPING ROOM AFTER HOURS ACTIVE FAN GROUP COUNTER	
I:2/0			MAIN PANEL MASTER CONTROL RELAY POWER ON	
I:2/1			AIR WASH BLOWER #1 CIRCUIT BREAKER AUX. CONTACT INPUT	
I:2/2			AIR WASH BLOWER #2 CIRCUIT BREAKER AUX. CONTACT INPUT	
I:2/3			AIR WASH START PUSHBUTTON INPUT	
I:2/4			AIR WASH CYCLE STOP PUSHBUTTON INPUT	
I:2/5			COOLING FAN CIRCUIT BREAKER AUX. CONTACT INPUT	
I:2/7			24V POWER SUPPLY (DEVICENET) CIRCUIT BREAKER AUX. CONTACT INPUT	
I:2/8			AIR WASH START PUSHBUTTON INPUT	
I:2/9			AIR WASH E-STOP PUSHBUTTON INPUT	
I:3/0			COATING ROOM PRESSURE SWITCH #1	
I:3/1			COATING ROOM PRESSURE SWITCH #2	
I:3/2			COATING ROOM PRESSURE SWITCH #3	
I:3/3			COATING ROOM PRESSURE SWITCH #4	
I:3/4			DIPPING ROOM PRESSURE SWITCH #1	
I:3/5			DIPPING ROOM PRESSURE SWITCH #2	
I:3/6			DIPPING ROOM PRESSURE SWITCH #3	
I:3/7			DIPPING ROOM PRESSURE SWITCH #4	
I:3/10			PREP COAT EXHAUST PRESSURE SWITCH	
I:3/11			RINSE "A" EXHAUST PRESSURE SWITCH	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
I:3/12			RINSE "B" EXHAUST PRESSURE SWITCH	
I:3/13			TOP COAT EXHAUST PRESSURE SWITCH	
N7:0/0			OVEN DOOR OPEN RELAY	
N7:1			COATING ROOM FAN STATUS WORD	
N7:2			DIPPING ROOM FAN STATUS WORD	
N7:3			ZONE #1 TEMPERATURE	
N7:4			ZONE #2 TEMPERATURE	
N7:5			ZONE #3 TEMPERATURE	
N7:6			ZONE #4 TEMPERATURE	
N7:7			ZONE #5 TEMPERATURE	
N7:8			SUM OF ZONE 1_ 2 TEMPERATURES	
N7:9			SUM OF ZONE 1, 2_ 3 TEMPERATURES	
N7:10			SUM OF ZONE 1, 2, 3_ 4 TEMPERATURES	
N7:11			SUM OF ZONE 1, 2, 3, 4_ 5 TEMPERATURES	
N7:12			SCALED POSITIONAL DATA FOR PREP COAT LEFT TRANSDUCER (0=BOTTOM,30000=TOP)	
N7:13			SCALED POSITIONAL DATA FOR PREP COAT RIGHT TRANSDUCER (0=BOTTOM,30000=TOP)	
N7:14			SCALED POSITIONAL DATA FOR RINSE "A" LEFT TRANSDUCER (0=BOTTOM,30000=TOP)	
N7:15			SCALED POSITIONAL DATA FOR RINSE "A" RIGHT TRANSDUCER (0=BOTTOM,30000=TOP)	
N7:16			SCALED POSITIONAL DATA FOR RINSE "B" LEFT TRANSDUCER (0=BOTTOM,30000=TOP)	
N7:17			SCALED POSITIONAL DATA FOR RINSE "B" RIGHT TRANSDUCER (0=BOTTOM,30000=TOP)	
N7:18			ADD LEFT_ RIGHT TRANSDUCER DATA	
N7:19			AVERAGE OF LEFT_ RIGHT TRANSDUCER DATA	
N7:20			ADD LEFT_ RIGHT TRANSDUCER DATA	
N7:21				
N7:22			DRYER LID POSITION	
N7:23			AVERAGE OVEN TEMP	
N7:24			TOP COAT LID POSITION	
N7:25			TOP COAT ELEVATOR POSITION	
N7:26			ADD LEFT_ RIGHT TRANSDUCER DATA	
N7:27			AVERAGE OF LEFT_ RIGHT TRANSDUCER DATA	
N7:29			PREP COAT ELEVATOR POSITION	
N7:30			RINSE "A" ELEVATOR POSITION	
N7:31			OVEN PANEL STATUS WORD	
N7:32			PREP COAT STATUS WORD	
N7:33			RINSE TANK "A" STATUS WORD	
N7:34			RINSE TANK "B" STATUS WORD	
N7:35			DRYER STATUS	
N7:36			TOP COAT TANK STATUS WORD	
N7:37			COATING FAN FILTERS DIRTY	
N7:38			DIPPING FAN FILTERS DIRTY	
N7:40/0			AIR WASH BLOWER #1 CIRCUIT BREAKER TRIPPED	
N7:40/1			AIR WASH BLOWER #2 CIRCUIT BREAKER TRIPPED	
N7:40/2			HOIST TRAVERSE MOTOR CIRCUIT BREAKER TRIPPED	
N7:40/3			HOIST UP/DOWN MOTOR CIRCUIT BREAKER TRIPPED	
N7:40/4			COOLING FAN CIRCUIT BREAKER TRIPPED	
N7:40/5			24V POWER SUPPLY (DEVICENET) CIRCUIT BREAKER TRIPPED	
N7:41/0			OVEN MAIN CIRCUIT BREAKER TRIPPED	
N7:41/1			HEATER BANK #1 CIRCUIT BREAKER TRIPPED	
N7:41/2			HEATER BANK #2 CIRCUIT BREAKER TRIPPED	
N7:41/3			RECIRCULATION FAN CIRCUIT BREAKER TRIPPED	
N7:41/4			EXHAUST FAN CIRCUIT BREAKER TRIPPED	
N7:41/5			POWER CONTROLLER COOLING FAN CIRCUIT BREAKER TRIPPED	
N7:42/0			PUMP PANEL MAIN CIRCUIT BREAKER AUX. TRIPPED	
N7:42/1			TANK #1 CIRCULATION PUMP MOTOR PROTECTOR TRIPPED	
N7:42/2			TANK #1 SPARE PUMP MOTOR PROTECTOR TRIPPED	
N7:42/3			TANK #1 MAKE-UP PUMP MOTOR PROTECTOR TRIPPED	
N7:43/0			TANK #2 CIRCULATION PUMP MOTOR PROTECTOR TRIPPED	
N7:43/1			TANK #2 SPARE PUMP MOTOR PROTECTOR TRIPPED	
N7:43/2			TANK #2 TO DISTILLER PUMP MOTOR PROTECTOR TRIPPED	
N7:43/3			RINSE TANK "A" 12 VDC POWER SUPPLY CIRCUIT BREAKER TRIPPED (INPUT)	
N7:43/4			RINSE TANK "A" 12 VDC POWER SUPPLY CIRCUIT BREAKER TRIPPED (OUTPUT)	
N7:44/0			TANK #3 CIRCULATION PUMP MOTOR PROTECTOR TRIPPED	
N7:44/1			TANK #3 SPARE PUMP MOTOR PROTECTOR TRIPPED	
N7:44/2			TANK #3 FROM DISTILLER PUMP MOTOR PROTECTOR TRIPPED	
N7:44/3			TANK #3 TO NEXT TANK PUMP MOTOR PROTECTOR TRIPPED	
N7:44/4			RINSE TANK "B" 12 VDC POWER SUPPLY CIRCUIT BREAKER TRIPPED (INPUT)	
N7:44/5			RINSE TANK "B" 12 VDC POWER SUPPLY CIRCUIT BREAKER TRIPPED (OUTPUT)	
N7:45/0			DRYER BLOWER MOTOR CIRCUIT BREAKER TRIPPED	
N7:46/0			TANK #4 CIRCULATION PUMP MOTOR PROTECTOR TRIPPED	
N7:46/1			TANK #4 SPARE PUMP MOTOR PROTECTOR TRIPPED	
N7:46/2			TANK #4 MAKEUP PUMP MOTOR PROTECTOR TRIPPED	
N7:46/3			TOP COAT HOT WATER PUMP CIRCUIT BREAKER TRIPPED	
N7:47/0			COATING ROOM FAN BANK #1 CIRCUIT BREAKER TRIPPED	
N7:47/1			COATING ROOM FAN BANK #2 CIRCUIT BREAKER TRIPPED	
N7:47/2			COATING ROOM FAN BANK #3 CIRCUIT BREAKER TRIPPED	
N7:47/3			COATING ROOM FAN BANK #4 CIRCUIT BREAKER TRIPPED	
N7:47/4			COATING ROOM FAN BANK #5 CIRCUIT BREAKER TRIPPED	
N7:47/5			COATING ROOM FAN BANK #6 CIRCUIT BREAKER TRIPPED	
N7:47/6			COATING ROOM FAN BANK #7 CIRCUIT BREAKER TRIPPED	
N7:47/7			COATING ROOM FAN BANK #8 CIRCUIT BREAKER TRIPPED	
N7:47/8			COATING ROOM FAN BANK #9 CIRCUIT BREAKER TRIPPED	
N7:47/9			COATING ROOM FAN BANK #10 CIRCUIT BREAKER TRIPPED	

3239 MAIN-DIPPING-PANEL

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
N7:48/0			DIPPING ROOM FAN BANK #1 CIRCUIT BREAKER TRIPPED	
N7:48/1			DIPPING ROOM FAN BANK #2 CIRCUIT BREAKER TRIPPED	
N7:48/2			DIPPING ROOM FAN BANK #3 CIRCUIT BREAKER TRIPPED	
N7:48/3			DIPPING ROOM FAN BANK #4 CIRCUIT BREAKER TRIPPED	
N7:48/4			DIPPING ROOM FAN BANK #5 CIRCUIT BREAKER TRIPPED	
N7:48/5			DIPPING ROOM FAN BANK #6 CIRCUIT BREAKER TRIPPED	
N7:48/6			DIPPING ROOM FAN BANK #7 CIRCUIT BREAKER TRIPPED	
N7:48/7			DIPPING ROOM FAN BANK #8 CIRCUIT BREAKER TRIPPED	
N7:48/8			DIPPING ROOM FAN BANK #9 CIRCUIT BREAKER TRIPPED	
N7:48/9			DIPPING ROOM FAN BANK #10 CIRCUIT BREAKER TRIPPED	
N7:49			PREP COAT ELEVATOR STATUS WORD	
N7:50			RINSE "A" ELEVATOR STATUS WORD	
N7:51			RINSE "B" ELEVATOR STATUS WORD	
N7:52			TOP COAT ELEVATOR STATUS WORD	
N7:53			RINSE "B" ELEVATOR POSITION	
N7:54			PREP COAT LEFT TRANSDUCER SCALED DATA DIVIDED BY 2	
N7:55			PREP COAT RIGHT TRANSDUCER SCALED DATA DIVIDED BY 2	
N7:56			PREP COAT TRANSDUCER DATA AVERAGE	
N7:57				
N7:58			RINSE "A" LEFT TRANSDUCER SCALED DATA DIVIDED BY 2	
N7:59			RINSE "A" RIGHT TRANSDUCER SCALED DATA DIVIDED BY 2	
N7:60			RINSE "A" TRANSDUCER DATA AVERAGE	
N7:61				
N7:62			RINSE "B" LEFT TRANSDUCER SCALED DATA DIVIDED BY 2	
N7:63			RINSE "B" RIGHT TRANSDUCER SCALED DATA DIVIDED BY 2	
N7:64			RINSE "B" TRANSDUCER DATA AVERAGE	
N7:65				
N7:81			DAY OF THE WEEK	
N9:1/0			OVEN PANEL MASTER CONTROL RELAY INPUT	
N9:1/1			OVEN CYCLE START PUSHBUTTON	
N9:1/2			OVEN CYCLE STOP PUSHBUTTON	
N9:1/4			OVEN DOOR #1 OPEN	
N9:1/5			OVEN DOOR #2 OPEN	
N9:1/7			OVEN MAIN CIRCUIT BREAKER	
N9:1/8			HEATER BANK #1 CIRCUIT BREAKER	
N9:1/9			HEATER BANK #2 CIRCUIT BREAKER	
N9:1/10			RECIRCULATION FAN CIRCUIT BREAKER	
N9:1/11			EXHAUST FAN CIRCUIT BREAKER	
N9:1/12			POWER CONTROLLER COOLING FAN CIRCUIT BREAKER	
N9:12			SCALED POSITIONAL DATA FOR PREP COAT LEFT TRANSDUCER (0=BOTTOM,30000=TOP)	
N9:12/0			TANK #1 CIRCULATION PUMP MOTOR PROTECTOR	
N9:12/1			TANK #1 SPARE PUMP MOTOR PROTECTOR	
N9:12/2			TANK #1 MAKE-UP PUMP MOTOR PROTECTOR	
N9:12/3			TANK #2 CIRCULATION PUMP MOTOR PROTECTOR	
N9:12/4			TANK #2 SPARE PUMP MOTOR PROTECTOR	
N9:12/5			TANK #2 TO DISTILLER PUMP MOTOR PROTECTOR	
N9:12/6			TANK #3 CIRCULATION PUMP MOTOR PROTECTOR	
N9:12/7			TANK #3 SPARE PUMP MOTOR PROTECTOR	
N9:12/8			TANK #3 FROM DISTILLER PUMP MOTOR PROTECTOR	
N9:12/9			TANK #3 TO NEXT TANK PUMP MOTOR PROTECTOR	
N9:12/10			TANK #4 CIRCULATION PUMP MOTOR PROTECTOR	
N9:12/11			TANK #4 SPARE PUMP MOTOR PROTECTOR	
N9:12/12			TANK #4 MAKEUP PUMP MOTOR PROTECTOR	
N9:13			SCALED POSITIONAL DATA FOR PREP COAT RIGHT TRANSDUCER (0=BOTTOM,30000=TOP)	
N9:13/0			PUMP PANEL MAIN CIRCUIT BREAKER AUX.	
N9:13/1				
N9:13/2				
N9:13/3				
N9:13/4				
N9:13/5				
N9:13/6				
N9:13/7				
N9:13/8				
N9:13/9				
N9:13/10				
N9:13/11				
N9:13/12				
N9:15/0			DRYER PANEL MASTER CONTROL RELAY INPUT	
N9:15/2			DRYER CYCLE START PUSHBUTTON	
N9:15/3			DRYER CYCLE STOP PUSHBUTTON	
N9:15/5			DRYER LID OPEN INPUT	
N9:15/6			DRYER LID CLOSED INPUT	
N9:15/7			DRYER BLOWER MOTOR CIRCUIT BREAKER	
N9:19/0			COATING ROOM FAN BANK #1 CIRCUIT BREAKER	
N9:19/1			COATING ROOM FAN BANK #2 CIRCUIT BREAKER	
N9:19/2			COATING ROOM FAN BANK #3 CIRCUIT BREAKER	
N9:19/3			COATING ROOM FAN BANK #4 CIRCUIT BREAKER	
N9:19/4			COATING ROOM FAN BANK #5 CIRCUIT BREAKER	
N9:19/5			COATING ROOM FAN BANK #6 CIRCUIT BREAKER	
N9:19/6			COATING ROOM FAN BANK #7 CIRCUIT BREAKER	
N9:19/7			COATING ROOM FAN BANK #8 CIRCUIT BREAKER	
N9:19/8			COATING ROOM FAN BANK #9 CIRCUIT BREAKER	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
N9:19/9			COATING ROOM FAN BANK #10 CIRCUIT BREAKER	
N9:22/0			DIPPING ROOM FAN BANK #1 CIRCUIT BREAKER	
N9:22/1			DIPPING ROOM FAN BANK #2 CIRCUIT BREAKER	
N9:22/2			DIPPING ROOM FAN BANK #3 CIRCUIT BREAKER	
N9:22/3			DIPPING ROOM FAN BANK #4 CIRCUIT BREAKER	
N9:22/4			DIPPING ROOM FAN BANK #5 CIRCUIT BREAKER	
N9:22/5			DIPPING ROOM FAN BANK #6 CIRCUIT BREAKER	
N9:22/6			DIPPING ROOM FAN BANK #7 CIRCUIT BREAKER	
N9:22/7			DIPPING ROOM FAN BANK #8 CIRCUIT BREAKER	
N9:22/8			DIPPING ROOM FAN BANK #9 CIRCUIT BREAKER	
N9:22/9			DIPPING ROOM FAN BANK #10 CIRCUIT BREAKER	
N9:25/0			PREP COAT PANEL MASTER CONTROL RELAY INPUT	
N9:25/2			PREP COAT CYCLE START PUSHBUTTON	
N9:25/3			PREP COAT CYCLE STOP PUSHBUTTON	
N9:25/4			PREPCOAT LID CLOSE PROX. SW.	
N9:25/5			PREPCOAT LID OPEN PROX. SW. BIT	
N9:25/6			TANK #1 LOW LEVEL SENSOR	
N9:25/7			TANK #1 HIGH LEVEL SENSOR	
N9:31/0			RINSE TANK "A" MASTER CONTROL RELAY INPUT	
N9:31/2			RINSE TANK "A" CYCLE START PUSHBUTTON	
N9:31/3			RINSE "A" CYCLE STOP PUSHBUTTON	
N9:31/4			RINSE TANK "A" LID OPEN PROX. SENOR	
N9:31/5			RINSE TANK "A" LID CLOSE PROX. XENSOR	
N9:31/6			RINSE TANK "A" LOW LEVEL SENSOR	
N9:31/7			RINSE TANK "A" HIGH LEVEL SENSOR	
N9:31/13			RINSE TANK "A" 12 VDC POWER SUPPLY CIRCUIT BREAKER (INPUT)	
N9:31/14			RINSE TANK "A" 12 VDC POWER SUPPLY CIRCUIT BREAKER (OUTPUT)	
N9:37/0			RINSE TANK "B" MASTER CONTROL RELAY INPUT	
N9:37/2			RINSE TANK "B" CYCLE START PUSHBUTTON	
N9:37/3			RINSE TANK "B" CYCLE STOP PUSHBUTTON	
N9:37/4			RINSE TANK "B" LID OPEN SENSOR	
N9:37/5			RINSE TANK "B" LID CLOSE PROX. XENSOR	
N9:37/6			RINSE TANK "B" LOW LEVEL SENSOR	
N9:37/7			RINSE TANK "B" HIGH LEVEL SENSOR	
N9:37/13			RINSE TANK "B" 12 VDC POWER SUPPLY CIRCUIT BREAKER (INPUT)	
N9:37/14			RINSE TANK "B" 12 VDC POWER SUPPLY CIRCUIT BREAKER (OUTPUT)	
N9:40				
N9:43/0			TOP COAT PANEL MASTER CONTROL RELAY INPUT	
N9:43/1			TOP COAT CYCLE START PUSHBUTTON	
N9:43/2			DIPPING CYCLE STOP PUSHBUTTON	
N9:43/4			DIPPING TANK LID OPEN INPUT	
N9:43/5			DIPPING TANK LID CLOSED INPUT	
N9:43/6			ELEVATOR AT TOP SENSOR	
N9:43/7			ELEVATOR AT BOTTOM SENSOR	
N9:43/8			TOP COAT HOT WATER PUMP CIRCUIT BREAKER	
N9:43/9			TOP COAT LOW LEVEL SENSOR	
N9:43/10			TOP COAT TANK HIGH LEVEL SENSOR	
N9:46/0			AIR WASH #1 DRIVE START BIT?	
N9:48/0			AIR WASH #2 DRIVE START BIT?	
N9:50/0			DRYER BLOWER MOTOR (fix add.)	
N9:51/0			DRYER BLOWER MTR FAULT INPUT FROM 160 DRIVE	
N9:56/0			OVEN MCR ON	
N9:56/1			OVEN CYCLE START PB BIT	
N9:56/2			OVEN CYCLE STOP PB BIT	
N9:56/3			OVEN FAULT RESET PB BIT	
N9:56/4			DOOR OPEN SWITCH	
N9:56/5			DOOR OPEN SWITCH	
N10:0/1			HEATER BANK #1 OUTPUT	
N10:0/2			HEATER BANK #2 OUTPUT	
N10:0/3			RECIRCULATION FAN OUTPUT	
N10:0/4			DEHUMIDIFIER OUTPUT	
N10:1/0			PREP COAT TANK MAKEUP PUMP STARTER OUTPUT	
N10:1/1			PREP COAT TANK SPARE PUMP STARTER OUTPUT	
N10:1/2			PREP COAT TANK CIRCULATION PUMP STARTER OUTPUT	
N10:1/3			RINSE TANK "A" CIRCULATION PUMP STARTER OUTPUT	
N10:1/4			RINSE TANK "A" SPARE PUMP STARTER OUTPUT	
N10:1/5			RINSE TANK "B" (T3)MAKEUP FROM T5(DISTILLED FLUID TANK) PUMP STARTER OUTPUT BIT	
N10:1/6			RINSE TANK "B" CIRCULATION PUMP STARTER OUTPUT	
N10:1/7			RINSE TANK "B" SPARE PUMP STARTER OUTPUT	
N10:1/8			RINSE TANK "B" "TO TANK A" PUMP STARTER OUTPUT	
N10:1/9			RINSE TANK "A" TO T6(TO BE DISTILLED) PUMP STARTER BIT	
N10:1/10			TOP COAT CIRCULATION PUMP STARTER OUTPUT	
N10:1/11			TOP COAT SPARE PUMP STARTER OUTPUT	
N10:1/12			TOP COAT MAKE-UP PUMP STARTER OUTPUT	
N10:2/1			DRYER HYDRAULIC PUMP CONTACTOR	
N10:2/5			DRYER LID OPEN VALVE	
N10:2/6			DRYER LID CLOSE VALVE	
N10:3			FAN PANEL #1 OPERATIONAL DATA	
N10:3/0			COATING ROOM FAN BANK #1 OUTPUT	
N10:3/1			COATING ROOM FAN BANK #2 OUTPUT	
N10:3/2			COATING ROOM FAN BANK #3 OUTPUT	
N10:3/3			COATING ROOM FAN BANK #4 OUTPUT	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
N10:3/4			COATING ROOM FAN BANK #5 OUTPUT	
N10:3/5			COATING ROOM FAN BANK #6 OUTPUT	
N10:3/6			COATING ROOM FAN BANK #7 OUTPUT	
N10:3/7			COATING ROOM FAN BANK #8 OUTPUT	
N10:3/8			COATING ROOM FAN BANK #9 OUTPUT	
N10:3/9			COATING ROOM FAN BANK #10 OUTPUT	
N10:4			FAN PANEL #2 OPERATIONAL DATA	
N10:4/0			DIPPING ROOM FAN BANK #1 OUTPUT	
N10:4/1			DIPPING ROOM FAN BANK #2 OUTPUT	
N10:4/2			DIPPING ROOM FAN BANK #3 OUTPUT	
N10:4/3			DIPPING ROOM FAN BANK #4 OUTPUT	
N10:4/4			DIPPING ROOM FAN BANK #5 OUTPUT	
N10:4/5			DIPPING ROOM FAN BANK #6 OUTPUT	
N10:4/6			DIPPING ROOM FAN BANK #7 OUTPUT	
N10:4/7			DIPPING ROOM FAN BANK #8 OUTPUT	
N10:4/8			DIPPING ROOM FAN BANK #9 OUTPUT	
N10:4/9			DIPPING ROOM FAN BANK #10 OUTPUT	
N10:5/1			PREP COAT LID CLOSE SOLENOID	
N10:5/2			PREP COAT LID OPEN SOLENOID	
N10:6			OUTPUT TO LEFT SIDE ELEVATOR VALVE	
N10:7			OUTPUT TO RIGHT SIDE ELEVATOR VALVE	
N10:8/1			RINSE TANK "A" LID CLOSE SOLENOID	
N10:8/2			RINSE TANK "A" LID OPEN SOL	
N10:9			OUTPUT TO RINSE "A" LEFT SIDE ELEVATOR VALVE	
N10:11/1			RINSE TANK "B" LID CLOSE SOL	
N10:11/2			RINSE TANK "B" LID OPEN SOL.	
N10:14/1			HOT WATER RECYCLE PUMP MOTOR STARTER	
N10:14/2			DIPPING TANK LID OPEN SOLENOID	
N10:14/3			DIPPING TANK LID CLOSE SOLENOID	
N10:14/4			COOLING WATER SOLENOID 7A	
N10:14/5			COOLING WATER SOLENOID 7B	
N10:14/6			HEATING WATER SOLENOID 7C	
N10:14/7			HEATING WATER SOLENOID 7D	
N10:14/8			DRYING WATER SOLENOID 7F	
N10:14/9				
N10:14/10				
N10:14/11				
N10:19/0			DRYER BLOWER MOTOR START BIT	
N10:20/3			DRYER BLOWER MTR FAULT RESET BIT IN 160 DRIVE	
N10:21/0			OVEN EXHAUST FAN START BIT	
N10:25/0			HEAT ENABLE RELAY	
N10:25/1			OVEN HEATER BANK1 SSR OUTPUT	
N10:25/2			OVEN HEATER BANK2 SSR OUTPUT	
N10:25/3			OVEN RECIRCULATION FAN OUTPUT	
N10:25/4			DEHUMIDIFIER DAMPER OUTPUT	
N10:26/0			PREP COAT EXHAUST FAN START BIT	
N10:28/0			RINSE TANK "A" EXHAUST FAN START BIT	
N10:30/1			RINSE TANK "B" EXHAUST FAN START BIT	
N10:32/0			TOP COAT EXHAUST FAN START BIT	
N11:0			PREP COAT LEFT SIDE PID INSTRUCTION	
N11:0/2			SET PID CONTROL MODE	
N11:2			PREP COAT ELEVATOR SET POINT	
N11:25			PREP COAT RIGHT SIDE PID INSTRUCTION	
N11:25/2			SET PID CONTROL MODE	
N11:50			RINSE TANK "A" LEFT SIDE PID INSTRUCTION	
N11:50/2			SET PID CONTROL MODE	
N11:52			RINSE "A" ELEVATOR SET POINT	
N11:75			RINSE TANK "A" RIGHT SIDE PID INSTRUCTION	
N11:75/2			SET PID CONTROL MODE	
N11:100			RINSE "B" LEFT SIDE PID INSTRUCTION	
N11:102			RINSE "B" ELEVATOR SET POINT	
N11:125			RINSE "B" RIGHT SIDE PID INSTRUCTION	
O:1/0			SCANNER RUN BIT	
O:5/2			BLUE STACK LIGHT	
O:5/7			PREP COAT EXHAUST DAMPER CLOSE BIT	
O:5/8			RINSE TANK "A" DAMPER CLOSE BIT	
S:0			Arithmetic Flags	
S:0/0			Processor Arithmetic Carry Flag	
S:0/1			Processor Arithmetic Underflow/ Overflow Flag	
S:0/2			Processor Arithmetic Zero Flag	
S:0/3			Processor Arithmetic Sign Flag	
S:1			Processor Mode Status/ Control	
S:1/0			Processor Mode Bit 0	
S:1/1			Processor Mode Bit 1	
S:1/2			Processor Mode Bit 2	
S:1/3			Processor Mode Bit 3	
S:1/4			Processor Mode Bit 4	
S:1/5			Forces Enabled	
S:1/6			Forces Present	
S:1/7			Comms Active	
S:1/8			Fault Override at Powerup	
S:1/9			Startup Protection Fault	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
S:1/10			Load Memory Module on Memory Error	
S:1/11			Load Memory Module Always	
S:1/12			Load Memory Module and RUN	
S:1/13			Major Error Halted	
S:1/14			Access Denied	
S:1/15			FIRST PASS BIT	
S:2/0			STI Pending	
S:2/1			STI Enabled	
S:2/2			STI Executing	
S:2/3			Index Addressing File Range	
S:2/4			Saved with Debug Single Step	
S:2/5			DH-485 Incoming Command Pending	
S:2/6			DH-485 Message Reply Pending	
S:2/7			DH-485 Outgoing Message Command Pending	
S:2/15			Comms Servicing Selection	
S:3			Current Scan Time/ Watchdog Scan Time	
S:4			Time Base	
S:5/0			Overflow Trap	
S:5/2			Control Register Error	
S:5/3			Major Err Detected Executing UserFault Routine	
S:5/4			M0-M1 Referenced on Disabled Slot	
S:5/8			Memory Module Boot	
S:5/9			Memory Module Password Mismatch	
S:5/10			STI Overflow	
S:5/11			Battery Low	
S:6			Major Error Fault Code	
S:7			Suspend Code	
S:8			Suspend File	
S:9			Active Nodes	
S:10			Active Nodes	
S:11			I/O Slot Enables	
S:12			I/O Slot Enables	
S:13			Math Register	
S:14			Math Register	
S:15			Node Address/ Baud Rate	
S:16			Debug Single Step Rung	
S:17			Debug Single Step File	
S:18			Debug Single Step Breakpoint Rung	
S:19			Debug Single Step Breakpoint File	
S:20			Debug Fault/ Powerdown Rung	
S:21			Debug Fault/ Powerdown File	
S:22			Maximum Observed Scan Time	
S:23			Average Scan Time	
S:24			Index Register	
S:25			I/O Interrupt Pending	
S:26			I/O Interrupt Pending	
S:27			I/O Interrupt Enabled	
S:28			I/O Interrupt Enabled	
S:29			User Fault Routine File Number	
S:30			STI Setpoint	
S:31			STI File Number	
S:32			I/O Interrupt Executing	
S:33			Extended Proc Status Control Word	
S:33/0			Incoming Command Pending	
S:33/1			Message Reply Pending	
S:33/2			Outgoing Message Command Pending	
S:33/3			Selection Status User/DF1	
S:33/4			Communicat Active	
S:33/5			Communicat Servicing Selection	
S:33/6			Message Servicing Selection Channel 0	
S:33/7			Message Servicing Selection Channel 1	
S:33/8			Interrupt Latency Control Flag	
S:33/9			Scan Toggle Flag	
S:33/10			Discrete Input Interrupt Reconfigur Flag	
S:33/11			Online Edit Status	
S:33/12			Online Edit Status	
S:33/13			Scan Time Timebase Selection	
S:33/14			DTR Control Bit	
S:33/15			DTR Force Bit	
S:34			Pass-thru Disabled	
S:34/0			Pass-Thru Disabled Flag	
S:34/1			DH+ Active Node Table Enable Flag	
S:34/2			Floating Point Math Flag	
S:35			Last 1 ms Scan Time	
S:36			Extended Minor Error Bits	
S:36/8			Dll Lost	
S:36/9			STI Lost	
S:36/10			Memory Module Data File Overwrite Protection	
S:37			Clock Calendar Year	
S:38			Clock Calendar Month	
S:39			Clock Calendar Day	
S:40			CLOCK CALENDER HOURS	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
S:41			CLOCK CALENDAR MINUTES	
S:42			CLOCK CALENDAR SECONDS	
S:43			STI Interrupt Time	
S:44			I/O Event Interrupt Time	
S:45			Dll Interrupt Time	
S:46			Discrete Input Interrupt- File Number	
S:47			Discrete Input Interrupt- Slot Number	
S:48			Discrete Input Interrupt- Bit Mask	
S:49			Discrete Input Interrupt- Compare Value	
S:50			Processor Catalog Interrupt- Preset	
S:51			Discrete Input Interrupt- Return Number	
S:52			Discrete Input Interrupt- Accumulat	
S:53			Discrete Input Interrupt- Timer	
S:54			Discrete Input Interrupt- Timer	
S:55			Last Dll Scan Time	
S:56			Maximum Observed Dll Scan Time	
S:57			Operating System Catalog Number	
S:58			Operating System Series	
S:59			Operating System FRN	
S:61			Processor Series	
S:62			Processor Revision	
S:63			User Program Type	
S:64			User Program Functional Index	
S:65			User RAM Size	
S:66			Flash EEPROM Size	
S:67			Channel 0 Active Nodes	
S:68			Channel 0 Active Nodes	
S:69			Channel 0 Active Nodes	
S:70			Channel 0 Active Nodes	
S:71			Channel 0 Active Nodes	
S:72			Channel 0 Active Nodes	
S:73			Channel 0 Active Nodes	
S:74			Channel 0 Active Nodes	
S:75			Channel 0 Active Nodes	
S:76			Channel 0 Active Nodes	
S:77			Channel 0 Active Nodes	
S:78			Channel 0 Active Nodes	
S:79			Channel 0 Active Nodes	
S:80			Channel 0 Active Nodes	
S:81			Channel 0 Active Nodes	
S:82			Channel 0 Active Nodes	
S:83			DH+ Active Nodes	
S:84			DH+ Active Nodes	
S:85			DH+ Active Nodes	
S:86			DH+ Active Nodes	
T4:1			AIR WASH CYCLE TIMER	
T4:1/DN			AIR WASH CYCLE TIMER	
T4:2			PREP COAT IDLE DELAY TIMER	
T4:2/DN			PREP COAT IDLE DELAY TIMER	
T4:2/EN			PREP COAT IDLE DELAY TIMER	
T4:3			RINSE "A" IDLE DELAY TIMER	
T4:3/DN			RINSE "A" IDLE DELAY TIMER	
T4:3/EN				
T4:4			RINSE "B" IDLE DELAY TIMER	
T4:4/DN			RINSE "B" IDLE DELAY TIMER	
T4:30			OVEN AT TEMPERATURE ONE HOUR TIMER	
T4:30/DN			OVEN AT TEMPERATURE ONE HOUR TIMER	
T4:41			TANK #1 MAKE-UP PUMP STOP DELAY TIMER	
T4:41/DN				
T4:42			RINSE TANK "A" PUMP STOP DELAY TIMER	
T4:42/DN			RINSE TANK "A" MAKE-UP PUMP STOP DELAY TIMER	
T4:43			RINSE TANK "B" PUMP STOP DELAY TIMER	
T4:43/DN			RINSE TANK "B" MAKE-UP PUMP STOP DELAY TIMER	
T4:44			TOP COAT PUMP STOP DELAY TIMER	
T4:44/DN			TOP COAT MAKE-UP PUMP STOP DELAY TIMER	
T4:50			DRYER CYCLE MINUTE TIMER	
T4:50/DN			DRYER CYCLE MINUTE TIMER	
T4:51			LID OPEN DELAY TIMER	
T4:51/DN			LID OPEN DELAY TIMER	
T4:61			COATING ROOM FAN BANK START-UP DELAY TIMER	
T4:61/DN			COATING ROOM FAN BANK START-UP DELAY TIMER	
T4:71			DIPPING ROOM FAN BANK START-UP DELAY TIMER	
T4:71/DN			DIPPING ROOM FAN BANK START-UP DELAY TIMER	
T4:110			ELEVATOR HOLDING DELAY	
T4:110/DN			ELEVATOR HOLDING DELAY	
U:3			JUMP TO OVEN PANEL SUBROUTINE	
U:4			JUMP TO PUMP PANEL SUBROUTINE	
U:5			JUMP TO DRYER PANEL SUBROUTINE	
U:6			JUMP TO FAN PANEL #1 SUBROUTINE	
U:7			JUMP TO FAN PANEL #2 SUBROUTINE	
U:8			JUMP TO PREP COAT PANEL SUBROUTINE	
U:9			JUMP TO RINSE TANK "A" SUBROUTINE	

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group
U:10			JUMP TO RINSE TANK "B" SUBROUTINE	
U:11			JUMP TO TOP COAT SUBROUTINE	
U:12			JUMP TO ALARM SUBROUTINE	
U:13			JUMP TO AIR WASH SUBROUTINE	